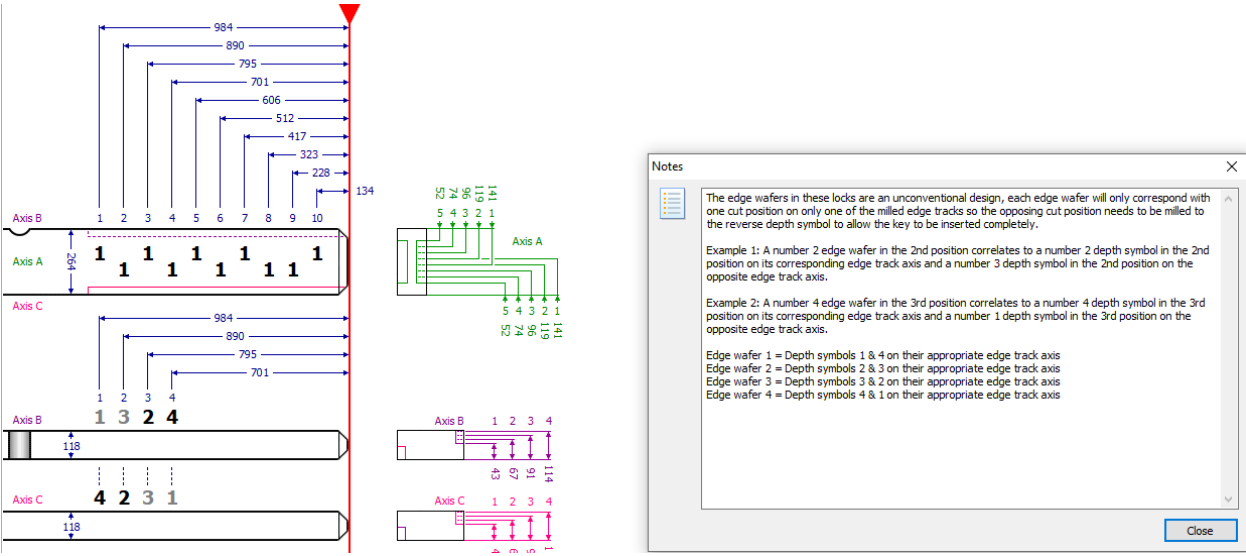# How To Cut HU162T 9-Cut & 10-Cut (Volkswagen, Audi, Porshe):
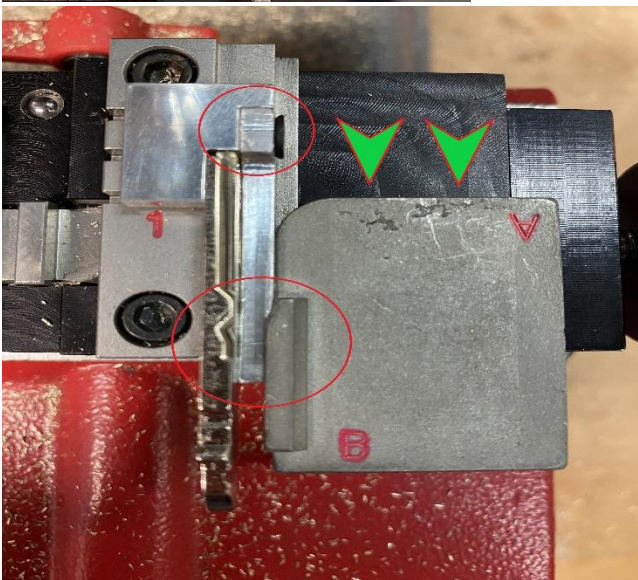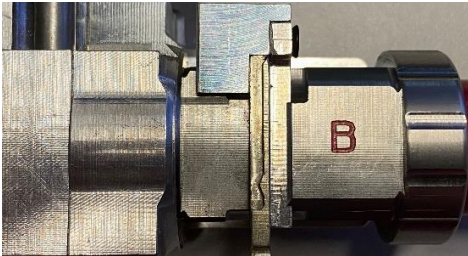

ATTENTION!: **If you have the following key machines: 3D Xtreme Series (Xtreme, XtremeS1, XtremeS2) or 3D Pro Series (Pro, Prox, ProXL), the cutter will cut into the adapter by 0.007" (this is normal) the first couple of attempt of cutting the edges.**

1. Open the classic version of your software. If you have the following key machines: 3D Xtreme Series (Xtreme, XtremeS1, XtremeS2) and 3D Pro Series (Pro, Prox, ProXL), please do the steps below first otherwise continue to step 2.
    a. Go to File -> Setup (Top left corner of your software window).
    b. Under Jaw1 Cutter: Step 1(z) (3rd Column, 2nd Row) change its value to 450.

    c. Click on the 'Master Update' button.
    d. Wait until it gives you confirmation that it has successfully updated before exiting the page.
2. Under the Search tab enter 527 (9-Cut) or 528 (10-Cut) then hit the Search button.

3. Make sure that you are using the TR 0.0625 Cutter.
4. Clamp your HU162T Axis A (flat side) using Jaw1 A side on tip stop 2.
5. Enter the biting under Step 3 on your software then proceed by clicking the Cut button.
6. After cutting both sides of Axis A (flat side) proceed to step 6 below.
7. Clamp your HU162T Axis B (edge side with a notch near the bow) on Jaw1 B side using the VW-HU162T adapter.

For the following key machines:
3D Xtreme Series (Xtreme, XtremeS1, XtremeS2) and 3D Pro Series (Pro, Prox, ProXL)

Rotate Jaw 1 plate to B side.

It is very important to slide down the plate away from screw head on the adapter, give it enough clearance, and that the adapter rod sits under the plate lip before securing key and tightening the jaw knob (Refer to the image to the left).

8. Using the same biting on step 4 above proceed by clicking the Cut Edge button then select Thin side.
9. Clamp your HU162T Axis C (edge side WITHOUT the notch near the bow) on Jaw1 B side using the VW-HU162T adapter (image above).
10. Using the same biting on step 4 above proceed by clicking the Cut Edge button then select Thick side.